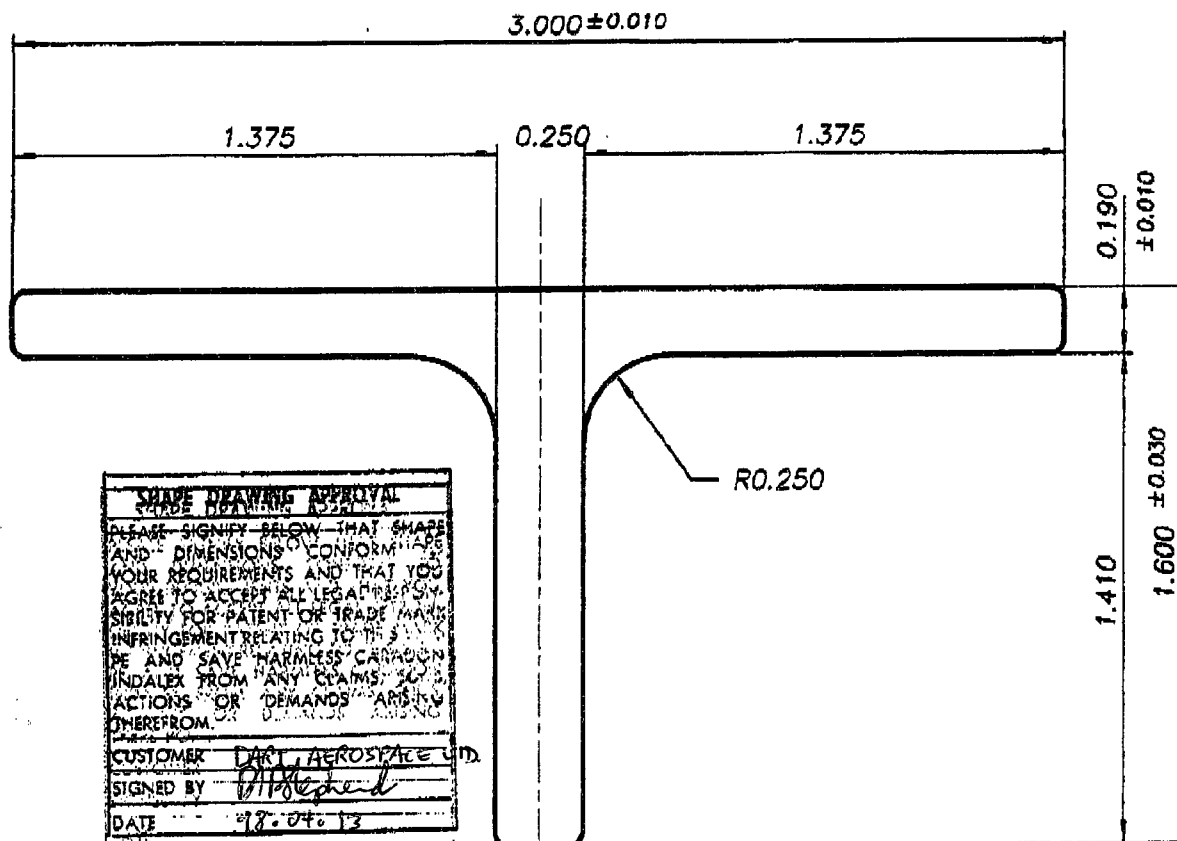
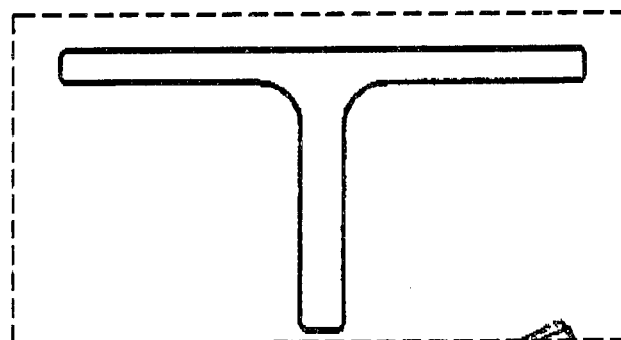


CLIENT	DART AEROSPACE	CLIENT No.	D2761	No. DE PROFILE/DIE No.
DESCRIPTION		DIE LOC.		No. DE SERIE DASH No.
		BACKER LOC.		No. D'OFFRE PROPOSAL No. 17253-1A



UNMARKED RADII= R0.040

0.250 ± 0.008

EPAISSEUR DE PAROIS
WALL THICKNESSEXCEPTÉ TEL QU'INDIQUE
EXCEPT AS SHOWN

Caradon Indalex

DIVISION OF/DE CARADON LTD.

MONTREAL - TORONTO - CALGARY - VANCOUVER

ARRONDIR TOUS LES COINS AVEC UN RAYON DE 0.25 mm (0.010") SAUF AUTREMENT INDIQUE.
BREAK ALL CORNERS WITH R0.25 mm (0.010") UNLESS OTHERWISE SPECIFIED.TOLERANCES STANDARD SAUF SI INDIQUE
STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED

SURF. ETABLI EST. AREA	0.947 PO ² IN ²	MM ²	PER. EXT. OUT PER.	PO IN	MM
POIDS ETABLI EST. WEIGHT	1.137 LBS/PI-FT	KG/M	FACTEUR FACTOR	8	
PER. ETABLI EST. PER.	8.882 PO IN	MM	C.C.D.	3.015 IN/PO	MM
DESSINE PAR DRAWN BY	SM	VERIFIE PAR CHECKED BY	ECHELLE SCALE	2:1	DATE 98.04.09
PRESSE PRESS	CAV.	GRANDEUR DIE SIZE	PKT.	L.P.	BACKER SIZE
					BACKER No.
CONTR	ALLIAGE ET TREMPAGE ALLOY AND TEMPER	FACTEUR D'EXTRUSION EXTRUSION RATIO	SHIM NO.	BOLSTER No.	
	6061-T6				
			DATE	SYM.	REVISIONS

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No. DE PROFILE / DIE No.

CLIENT

DART AEROSPACE

CLIENT No.

D2762

INQ. DE PROFILE/USE NO.

|No. DE PROFIL/FILE No.

DESCRIPTION

DIE

LOC.

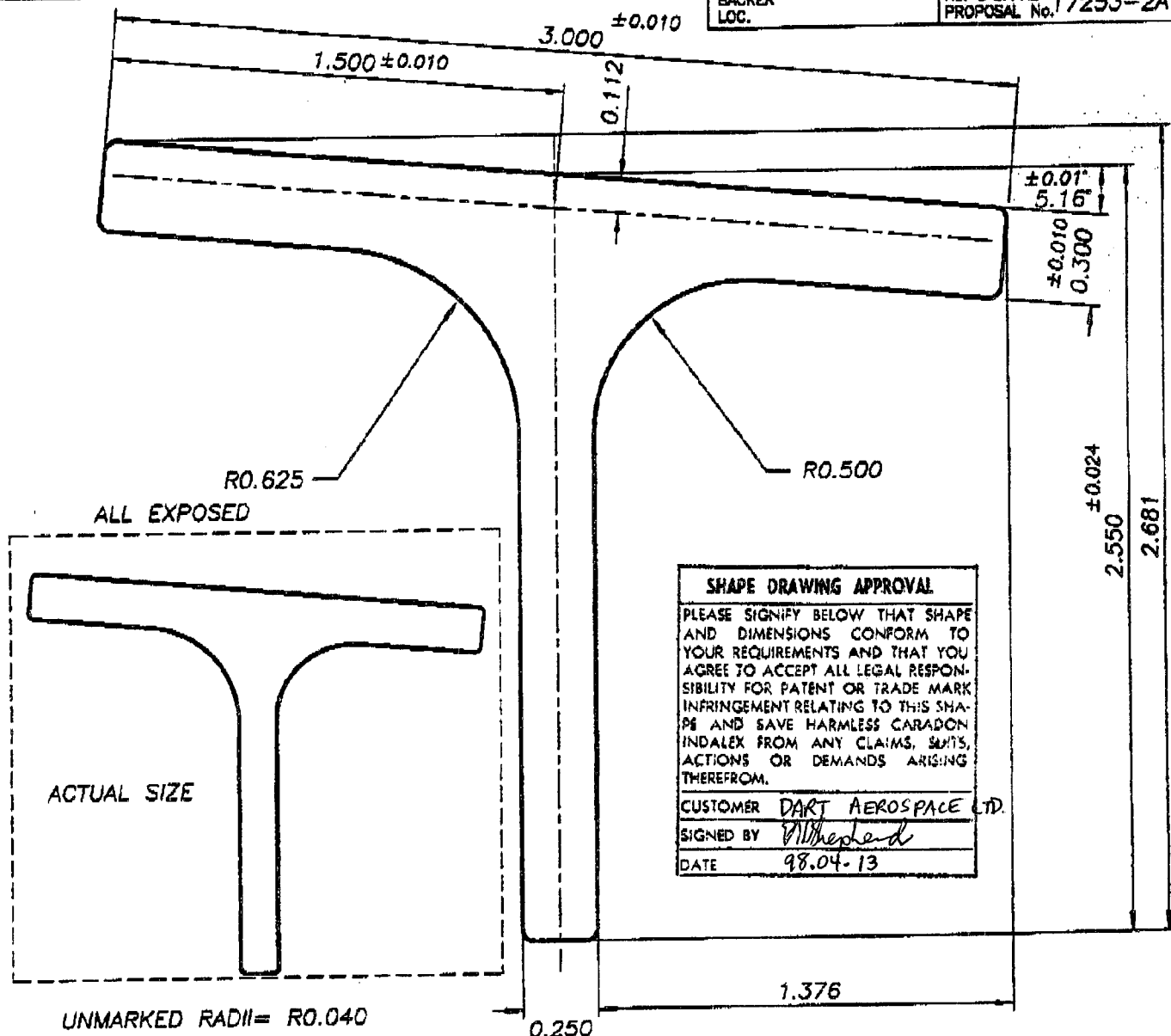
BACKER

LOC.

No. DE SERIE								
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DASH No.

No. D'OFFRE
PROPOSAL No. 17253-2A



EPAISSEUR DE PAROIS WALL THICKNESS	0.250 ± 0.008	EXCEPTÉ TEL QU'INDIQUE EXCEPT AS SHOWN
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Caradon Indalex

DIVISION OF/DE CARADON LTD.

MONTREAL - TORONTO - CALGARY - VANCOUVER

ARRONDIR TOUS LES COINS AVEC UN RAYON DE 0.25 mm (0.010") SAUF AUTREMENT INDIQUE.
BREAK ALL CORNERS WITH R0.25 mm (0.010" R) UNLESS OTHERWISE SPECIFIED.

TOLERANCES STANDARD SAUF SI INDIQUE
STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED

SURF. ETABLI EST. AREA		1.594 POZ IN ²		MM 2		PER. EXT. CLTY PER.		PO IN		MM	
POIDS ETABLI EST. WEIGHT		1.913 LBS-PI-FT		KG/M		FACTEUR FACTOR		5		MM	
PER. ETABLI EST. PER.		10.513 PO IN		MM		C.C.D.		3.440 IN/PO		MM	
DESSINE PAR DRAWN BY				SM		VERIFIE PAR CHECKED BY		E.CHELLE SCALE		2:1	
								DATE		98,04,09	
PRESSE PRESS		CAY.		GRANDEUR DIE SIZE		PKT.		L.I.P.		SACKER GRANDEUR SIZE	
										BACKER No.	
CONTR		ALLIAGE ET TREMPAGE ALLOY AND TEMPER				FACTEUR D'EXTRUSION EXTRUSION RATIO				SHIM NO.	
										BOLSTER No.	

S AVEC UN RAYON DE 0.25 mm (0.010" R) UNLESS OTHERWISE SPECIFIED
 UNF SI INDIQUE
 UNLESS OTHERWISE SPECIFIED

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NO. DE PERFIL / DIE NO

TOTAL P. 03

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Caradon Indalex

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Port Coquitlam, B.C. V3C 3T7
Tel: (604) 942-6604
Fax: (604) 942-9424

ALUMINUM EXTRUSIONS - ANODIZING - FABRICATION - PAINTING

TO:

DART AEROSPACE
17 Aberdeen Street
Hawkesbury, Ontario
K6A-1K7

April 8th, 1998

Proposition #: 17253

ATTENTION: Mr. Mike Gregoire

terr.: #12

Customer #: 1355

Tel.: (613) 632-3336

Fax: (613) 632-4443

WE ARE PLEASED TO SUBMIT THE FOLLOWING QUOTATION FOR YOUR CONSIDERATION.

<u>DESCRIPTION</u>	<u>ALLOY & TEMPER</u>	<u>PRICE PER KILO</u>	<u>TOOLING CHARGE</u>	<u>MIN. ORDERING QTY*</u>
17253-1 / D2761	6061T6	\$ 5.32	\$ 975	500 kg
17253-2 / D2762	6061T6	\$ 5.32	\$ 975	500 kg

* IF UNDER MINIMUM, PLEASE ADD \$250.00 / DIE FOR THE SET-UP CHARGE.

LENGTHS: 1829 mm @ 6401 mm.

PACKAGING: To be determined.

TERMS OF SHIPMENT: F.O.B. your plant.

TERMS OF PAYMENT: Net cash for Die Cost. Interest charges at 2% per month or 24% per annum on past due accounts.

Taxes extra if applicable.

SHIPMENT: Tools and sample: 15 to 20 days. Production: 2 to 3 weeks.

Your salesman is - Serge Ranger



Chantale Nadon - Sales Coordinator

Division of Caradon Limited